

Work Order ID 52201

Thursday, September 17, 2009 1:46:16 PM



Page 1

Item ID: D3941-12

Accept



Setup Start



Revision ID: A

Stop



Item Name: Rubber Cushion

Start Date: 9/18/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 9/24/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: RL Date: 09-9-17 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D3941	A
-------	---

100



Small Fab

Memo

0.00

Small Fab

CUT AS PER DWG

0.00

09/09/23 (4)

110



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

0.00

09/09/23

(4) /

120



Packaging

Identify as per dwg & Stock Location: _____

Memo

0.00

Packaging

0.00

9/9/24 (4) SP

Work Order ID 52201

Thursday, September 17, 2009 1:46:17 PM



Page 2

Item ID: D3941-12

Accept



Setup Start



Revision ID: A

Stop



Item Name: Rubber Cushion

Start Date: 9/18/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 9/24/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/25 *[Signature]**mf*
09-09-25

Picklist Print

Thursday, September 17, 2009 1:46:21 PM

Page 1
1

Work Order ID: 52201



Parent Item: D3941-12RevA



Parent Item Name: Rubber Cushion



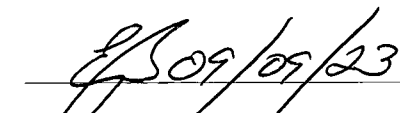
Start Date: 9/18/2009

Required Date: 9/24/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3941RevA  Rubber Cushion		Manufactured	No			100	f	0.0000	4.2105 		 09/09/23	

~~11/19/20~~ 48512

SHOP COPY

RETURN TO

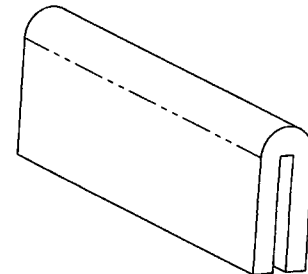
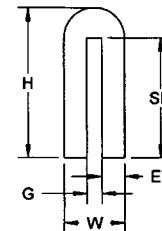
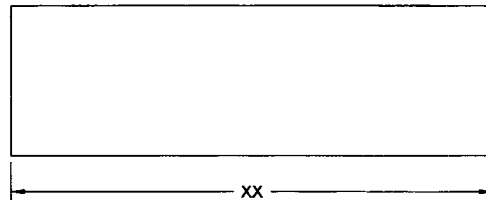
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 32201**SPECIFICATION CONTROL DRAWING**

D3941-XX RUBBER CUSHION
(XX = LENGTH OF RUBBER CUSHION IN INCHES)

DART PART NUMBER	LENGTH "XX"	MATERIAL	HARDNESS	SUPPLIER	SUPPLIER PART NUMBER	OVERALL HEIGHT "H"	SLOT HEIGHT "SH"	EDGE THICKNESS "ET"	GAP WIDTH "G"	OVERALL WIDTH "W"	WEIGHT
D3941-12	12	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.01 LBS
D3941-40	40	BUTADIENE STYRENE	DUROMETER 70	SPAENAU	RW-102	0.313	0.25	0.047	0.031	0.125	0.03 LBS

RELEASED
2009-08-20

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

A	NEW ISSUE	BY	09.05.04
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.04		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3941	REV. A SHEET 1 OF 1
TITLE RUBBER CUSHION	
SCALE NTS	

COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.